

FOR IMMEDIATE RELEASE

Contact:

Angela Scenna, ascenna@tbmcg.com
TBM Consulting Group, Inc.
800.438.5535

TBM ANNOUNCES NEW BOARD APPOINTMENTS AND EXPANDED ROLES FOR KEY EXECUTIVES

Four Leaders tapped to deliver company's expanding business priorities

Durham, N.C. – January 25, 2012 – TBM recently announced a series of board appointments and executive leadership promotions reflective of the company's expanded focus on global client management, servicing selected vertical industry sectors and ongoing expansion into key international markets.

TBM appointed two new members to its board of directors in addition to expanded roles and promotions for several key roles. The following executives hold these titles and responsibilities:

Bill Remy, Executive Vice President, International Operations and Board Director.

Previously a Senior Vice President for TBM's Asia-Pacific business, Mr. Remy has been appointed to the TBM Board of Directors and promoted to Executive Vice President. In his expanded role, Remy will lead all TBM international operations including: Brazil, India, China and Europe.

Mel Haught, Board Director. Mel Haught is the former President and CEO of Pella Corporation, a manufacturer of high quality residential and commercial windows and doors. Mr. Haught was part of the team that brought the continuous improvement (CI) culture to Pella Corporation almost 18 years ago that continues to thrive today.

Dave Hicks, Vice President, Consulting. Previously responsible for TBM's consumer products practice in North America, Mr. Hicks will transition to a focused role as a client manager for a large global client.

Keith Yeater, Vice President, Consumer Products, Food & Beverage. Previously a global client manager and business development director, Mr. Yeater will continue to build service capability and lead the development and delivery of operations management consulting for the consumer packaged goods, food, and beverage sectors in North America.

Headquartered in Durham, N.C., TBM Consulting Group is a global operations management consultancy helping manufacturing and service organizations leverage operational excellence for significant competitive advantage and value creation. The company was pivotal in introducing LeanSigma management principles to the North American market 20 years ago. TBM co-founder and CEO, Anand Sharma has co-written two books, *"The Perfect Engine: How to Win in the New Demand Economy by Building to Order with Fewer Resources"* and *"The Antidote, How to Transform Your Business for the Extreme Challenges of the 21st Century"*. TBM also offers Dploy Solutions (www.dploysolutions.com), a suite of web-based SaaS products that facilitate management processes for effectively executing strategic objectives, tracking key performance indicators, managing a knowledgebase and for aligning continuous improvement initiatives with critical business performance metrics.

For more information call 800.438.5535 or visit www.tbmcg.com

###